



*The Eighth International Conference
on*

Advanced Oxidation Technologies
for
Water and Air Remediation

ABSTRACTS

Sheraton Centre Toronto Hotel

Toronto, Ontario, Canada

November 17-21, 2002

OPTIMUM CONDITIONS FOR DE-NOX BY AMMONIA RADICAL INJECTION GENERATED BY AN INTERMITTENT DIELECTRIC BARRIER DISCHARGE

**Ken Yukimura¹ Issei Nagao¹, Kiwamu Yamamoto¹
Shinji Kambara², Toshiro Maruyama³**

1 *Department of Electrical Engineering, Doshisha University, Kyotonabe, Kyoyo 610-0321,
Japan*

2 *Idemitsu Kosan Co. Ltd., 3-1 Nakasode, Sodegaura 299-0267, Japan*

3 *Department of Chemical Engineering, Graduate School of Engineering, Kyoto University,
Kyoto 606-8501, Japan*

NO in N₂ gas was removed by injecting ammonia radicals, which were externally generated by flowing the NH₃ gas diluted with Ar gas through dielectric barrier discharge with a one-cycle sinusoidal-wave power source. The discharge was intermittently formed between coaxial cylindrical electrodes with a space of 1.5 mm at an applied peak-to-peak voltage of 2-15 kV. The generated radicals were introduced in a reaction chamber and mixed with NO gas, which was diluted with N₂. The dependence on the discharge power was measured by varying the repetition rate and applied voltage. The energy efficiency increased with decreasing the discharge power. The maximum energy efficiency was obtained at small values of the NH₃ concentration and the discharge power. An ammonia concentration of 1200 ppm with a flow rate of 1.23 l/min and an applied voltage of 3 kV at a repetition rate of 5 kHz were adopted on the optimum values for de-NO_x. The rate corresponds to a duty cycle of 5%. As a result, both de-NO_x and energy efficiency become maximum. The maximum energy efficiency is 140 g/kWh for NO concentration of 908 ppm. This means that the de-NO_x using the ammonia radical injection to the NO_x circumstance, application of the intermittent voltage is effective for de-NO_x rather than a stationary AC voltage application.